



Material - AFNOR NF EN 1982 CB480K

Standard Specification for Copper and Copper Alloys - Ingots and Castings

Group - Non-Ferrous Copper Alloy

Sub Group - AFNOR NF EN 1982 Copper and Copper Alloys - Ingots and Castings
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Ingot and Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	0.010 max.	As-Cast	
Iron	Fe %	0.150 max.		
Manganese	Mn %	0.100 max.		
Nickel	Ni %	1.800 max.		
Phosphorus	P %	0.050 max.		
Lead	Pb %	0.800 max.		
Sulphur	S %	0.040 max.		
Antimony	Sb %	0.150 max.		_
Silicon	Si %	0.010 max.	Mechanical Properties	
Tin	Sn %	9.300 - 11.000	Tensile Strength in Mpa	250 - 326
Zinc	Zn %	0.500 max.	Yield Strength in Mpa	130 - 170
Cu + Ni	Cu%+Ni%	88.500 - 90.500	Elongation in %	10 - 45.6
-	-	-	Reduction of Area in %	-
-	-		Hardness in HB	70 - 80
-	-	-	Impact in Joule	48.4 - 49.9 @ RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
CC480K	BS	British	Ingot and Casting	
CB480K	DIN	Germany	Ingot and Casting	
CB480K	BDS	Bulgaria	Ingot and Casting	
CuSn10-B	ONORM	Australia	Ingot and Casting	
CuSn10-B	UNI	Italy	Ingot and Casting	
CuSn10-B	MSZ	Hungary	Ingot and Casting	
CuSn10-B	UNE	Spain	Ingot and Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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